

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-2 REV. C,
INSTALLATION INSTRUCTIONS D350-607-3 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS REV. 3
REF TCCA STC SH94-14
REF FAA STC SR00213NY
REF EASA STC EASA.IM.R.S.01405

1.0 PURPOSE

IT HAS COME TO DART'S ATTENTION THAT THE D4086-XXX PLACARD AND D2728-3 LABEL PEEL OFF FROM D3914-041 AND D4018-041 BASKET LIDS IN SERVICE. THIS HAS BEEN ADDRESSED FOR D350-607-441/-445/-541/-545 BASKETS AT CHG 003. CUSTOMERS WITH EARLIER CHANGE NUMBER BASKETS CAN PROCURE DSI-9535-01X KIT FROM DART PER SECTION 3.0 PARTS LIST OF THIS SERVICE INSTRUCTION AND INSTALL PER THE INSTRUCTIONS BELOW.

2.0 INSTRUCTIONS

- 2.0.1 LOCATE D4289-041 ON EXISTING LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.
- 2.0.2 DRILL QTY(4) Ø0.129" HOLES THRU D4289-041, EXISTING LABEL PLATE AND LID STRUCTURE. DEBURR. ENSURE MINIMUM EDGE DISTANCE OF 0.192". ENSURE HOLES DO NOT ALIGN WITH LID MESH. IF REQUIRED, LOCATE THE HOLE FURTHER AWAY FROM D4289-041 EDGES TO AVOID DRILLING THROUGH LID MESH.
- 2.0.3 INSTALL D4289-041 ON EXISTING LABEL PLATE BY APPLYING A THIN LAYER OF PROSEAL 890 BETWEEN THE MATING SURFACES AND SECURE D4289-041 USING CR3213-4-0X RIVETS AS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION.
- 2.0.4 INSTALL NEW D4086-XXX PLACARD ON D4289-041 LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

3.0 PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				DSI-9535-011	LABEL PLATE KIT, FOR -441 BASKET
	X			DSI-9535-013	LABEL PLATE KIT, FOR -445 BASKET
		X		DSI-9535-015	LABEL PLATE KIT, FOR -541 BASKET
			X	DSI-9535-017	LABEL PLATE KIT, FOR -545 BASKET
				D4086-200	PLACARD, MAX LOAD
1				D4086-210	PLACARD, MAX LOAD
			1	D4086-220	PLACARD, MAX LOAD
			1	D4086-232	PLACARD, MAX LOAD
1	1	1	1	D4289-041	LABEL PLATE
2	2	2	2	CR3213-4-02	RIVET
2	2	2	2	CR3213-4-03	RIVET

4.0 WEIGHT AND BALANCE

THERE IS A NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THE INSTALLATION OF DSI-9535-01X.

5.0 MAINTENANCE

MAINTAIN PER ICA-D350-607.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: NOV. 01, 2010
CERT. NO.: SH94-14
ISSUE NO.: 5

A	NEW ISSUE	MB	10.11.01
REV.	DESCRIPTION	BY	DATE
DESIGN	1/2	DART AEROSPACE LTD	
DRAWN	2/2	HAWKESBURY, ONTARIO, CANADA	
CHECKED	3/3	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9535	SHEET 1 OF 2
APPROVED	4/4	TITLE	SCALE
DE APPR.	5/5	LABEL PLATE ADDITION	NTS
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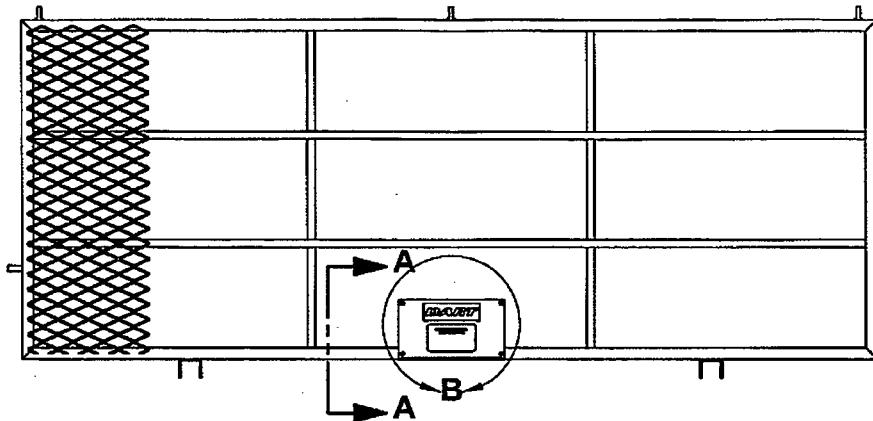
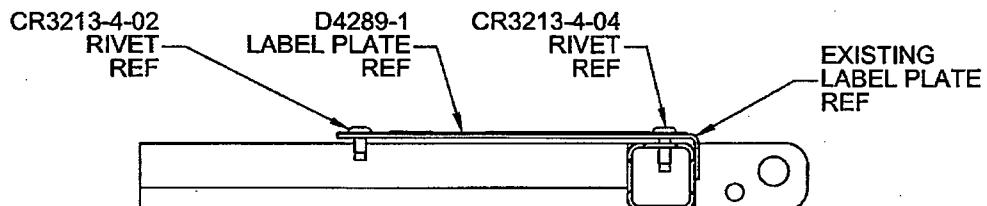
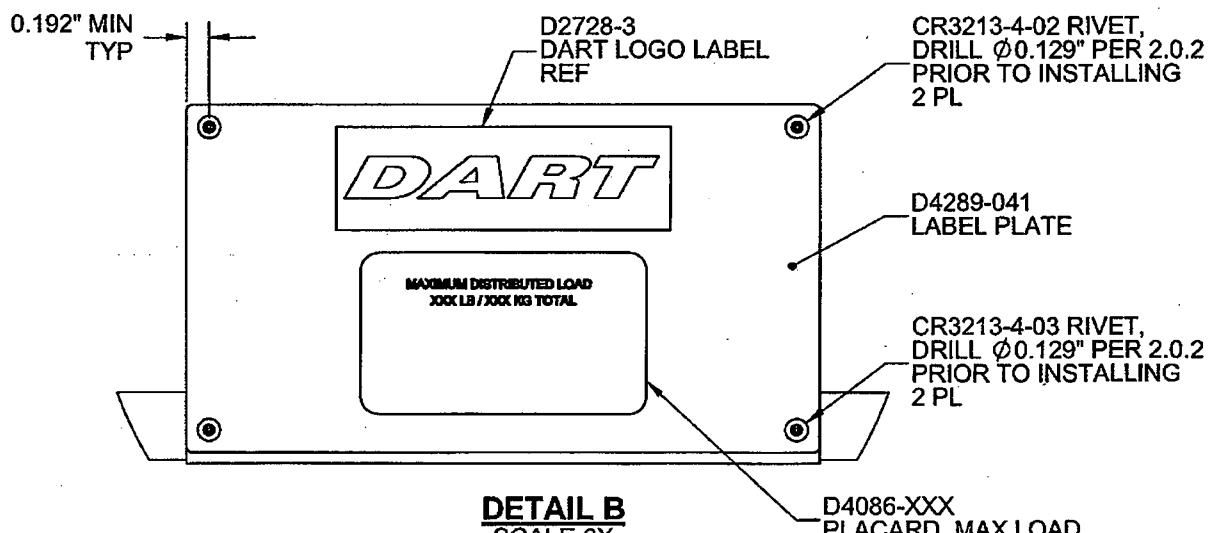


FIGURE 1: DSI-9535-01X KIT LOCATION
 D4018-041 SHORT BASKET LID ASSY (350) SHOWN
 D3914-041 LONG BASKET LID ASSY (350) SIMILAR



SECTION A-A
 SCALE 6X



DETAIL B
 SCALE 6X

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	NOV 01, 2010
CERT. NO.:	SH94-14
ISSUE NO.:	5

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9535	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LABEL PLATE ADDITION	
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